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Ford Progressive Add-A-Pack

Fitment:

2011-13	FORD F250 / F350 4x4	CS-FPAP-11
2008-10	FORD F250 / F350 4x4	CS-FPAP-08
2005-07	FORD F250 / F350 4x4	CS-FPAP-05

Rear Installation – Add-a-Pack

1. Raise the rear of the truck and place floor jacks underneath rear axle. Place safety jack stands under the frame to support the truck and lower the truck onto jack stands.
2. Remove rear wheels.
3. Use a floor jack to raise the rear axle just enough to take tension from the shocks and remove them.
4. Remove rear U-bolts attaching rear axle to driver side leaf spring.
5. Carefully lower rear axle.
6. **DO NOT ALLOW AXLE TO HANG FROM ANY HOSES OR CABLES**
7. Secure main spring assembly together with 2 C-clamps on outer edges of lower leaf. **Do not include the lower overload** (thick leaf on the very bottom). If your truck has Upper Overload (Helper Springs), you can reuse them, but longer U-Bolts (NOT INCLUDED) will be required to keep the Helper Springs. We **STRONGLY** recommend you remove them for rear suspension performance.
8. Remove the leaf spring center pin(s) and lower overload spring. Discard the factory overload as the add-a-pack will replace it.
9. Install Add-A-Pack using supplied new center pin.
(Order of assembly = New center pin- add-a-pack- remaining leafs on the truck.)
Note: You may have to slightly loosen U-bolts on opposite side of the truck to droop axle enough for install of Add-A-Pack.
10. **CAREFULLY** tighten center pin to bring the leafs together. It might be required to compress them together with a C-Clamp to get the center pin to fully tighten.
11. Once tight, set F250 (pairs with 2.5" lift height) or F350 (level with 4.5" lift height) blocks on the axle mount with the bump-stop tang facing inward.
12. Raise axle until the block meets the add-a-pack spring and the center pin indexes into the hole on the top of the block.
13. Drill out factory spring retainer plate in order to accommodate new, larger center-pin nuts. We use a step-chamfer bit for this.
14. Set the retainer plate on top of the leafs and install U-bolts to secure the assembly.
15. Torque U-bolt nuts to 110 ft.-lbs in a cross pattern.
16. Repeat installation on passenger side.
17. Re-torque after 1000 Miles.

PROGRESSIVE ADD A PACKS

- Custom rate progressive leaf packs that retain OEM load capacity and improve ride quality

